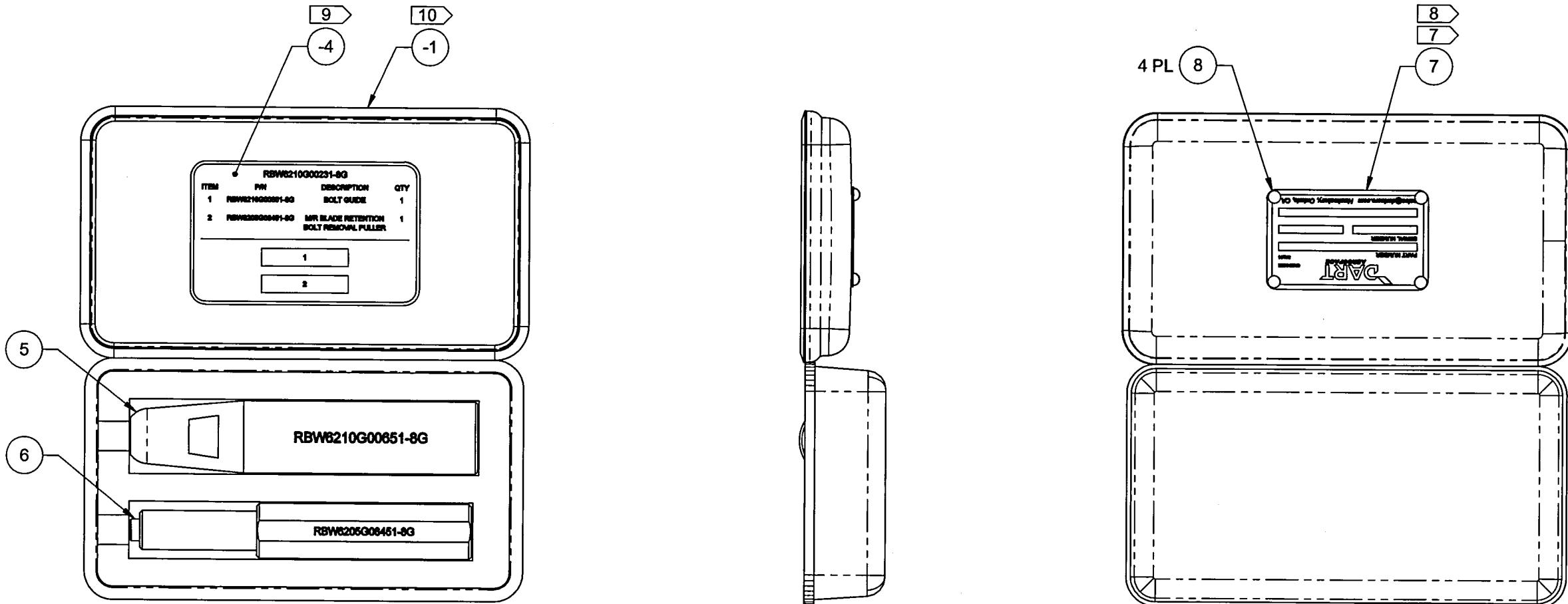


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00231-8G-1	PACKAGING ASSY
-4	1	RBW6210G00231-8G-4	CONTENT PLACARD
5	1	RBW6210G00651-8G	BOLT GUIDE
6	1	RBW6205G08451-8G	M/R BLADE RETENTION BOLT REMOVAL PULLER
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RBW6210G00231-8G M/R BLADE RETEN. BOLT REM / INST TOOL KIT

NOTES:

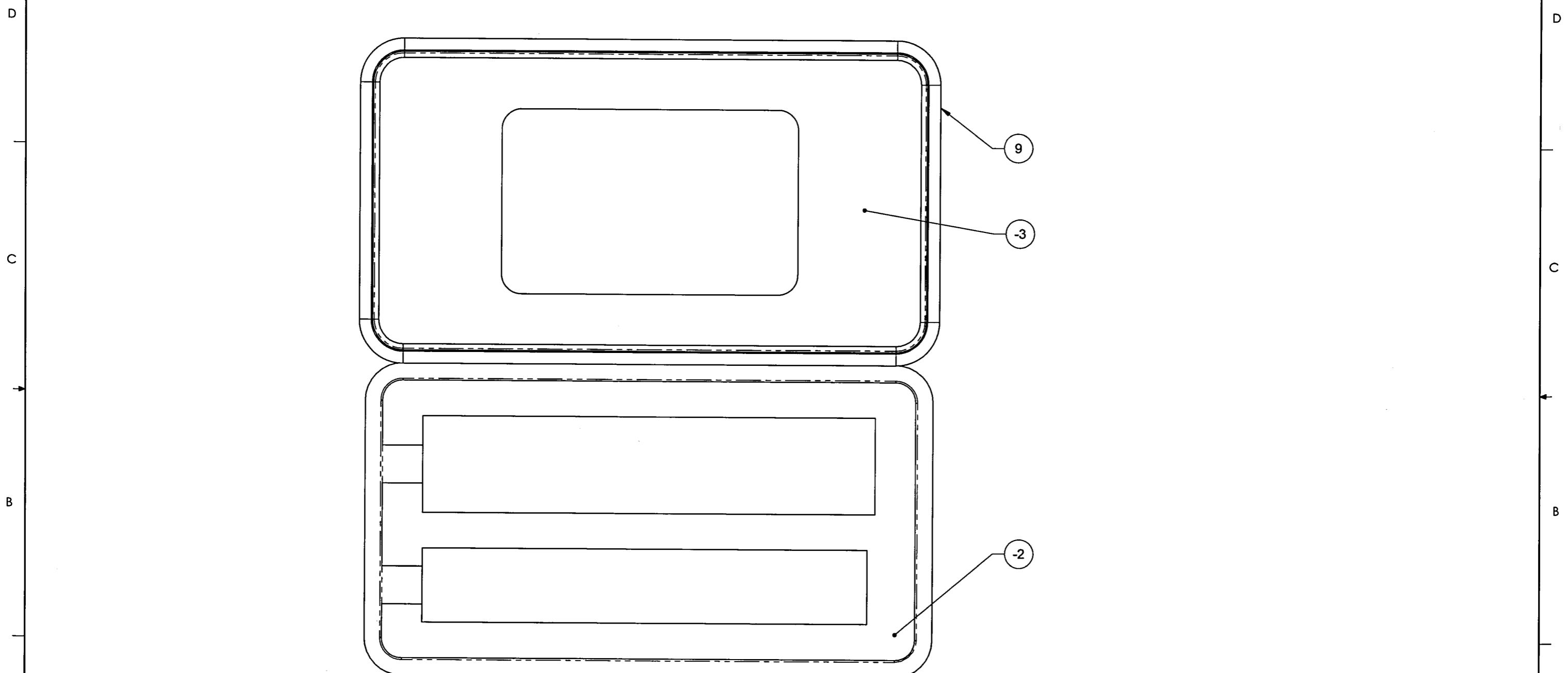
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05"

5) UNITS: INCHES UNLESS OTHERWISE NOTED
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	18-588	KT
REV.	DESCRIPTION		ECN #
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	VII		
DATE 8/31/2018		REV. A	
		SHEET 1 OF 5	
		TITLE	
		M/R BLADE RETEN. BOLT REM / INST TOOL KIT	
		SCALE	
		NTS	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6210G00231-8G-2	BOTTOM FOAM
-3	1	RBW6210G00231-8G-3	TOP FOAM
9	1	PELICAN #APP-1060-E	PELICAN CASE 1060

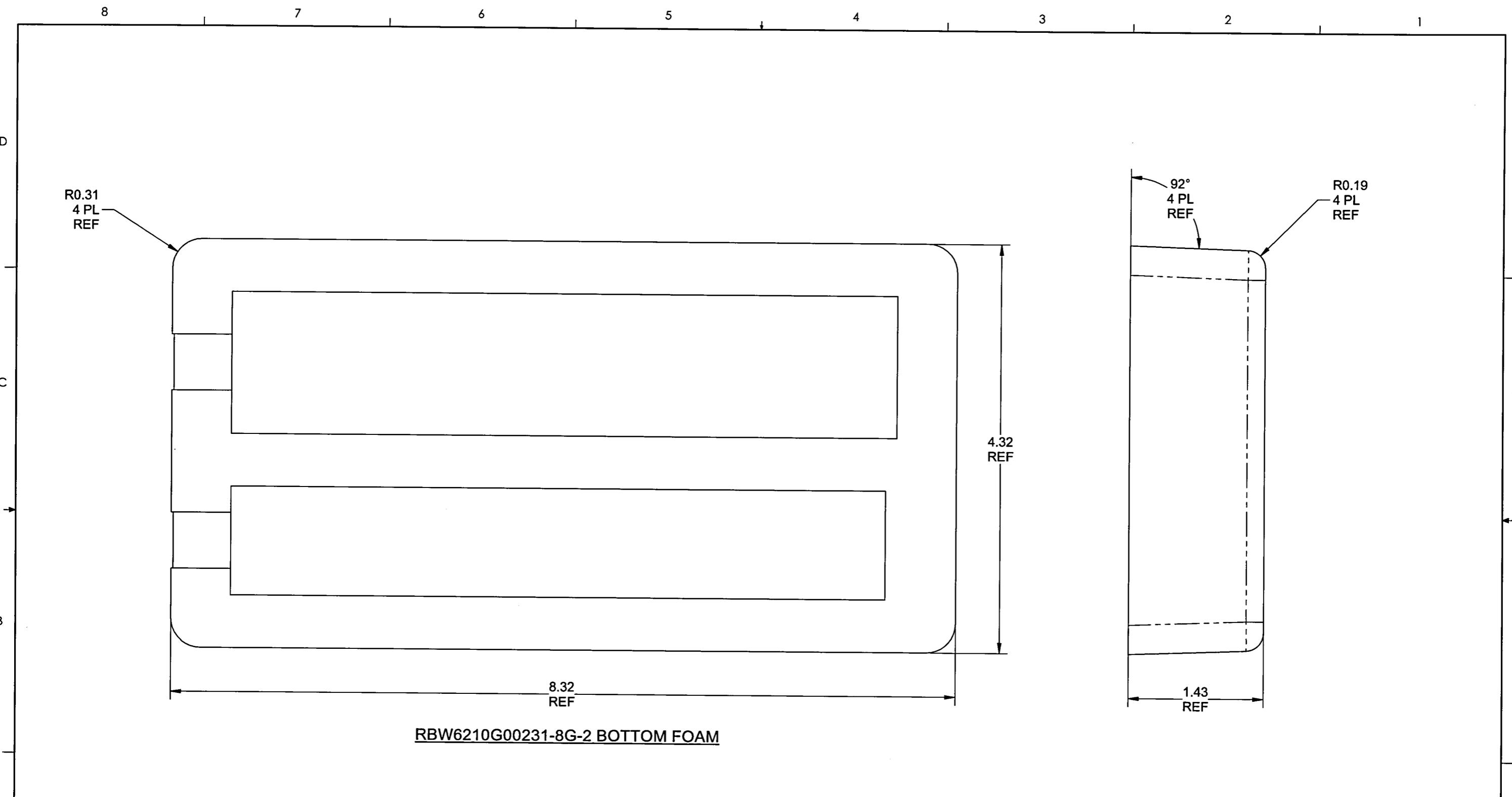


RBW6210G00231-8G-1 PACKAGING ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KT	
CHECKED	VM	REV. A TOOL PART # RBW6210G00231-8G SHEET 2 OF 5
MFG. APPR.	DP	
APPROVED	WJD	
DATE	8/31/2018	

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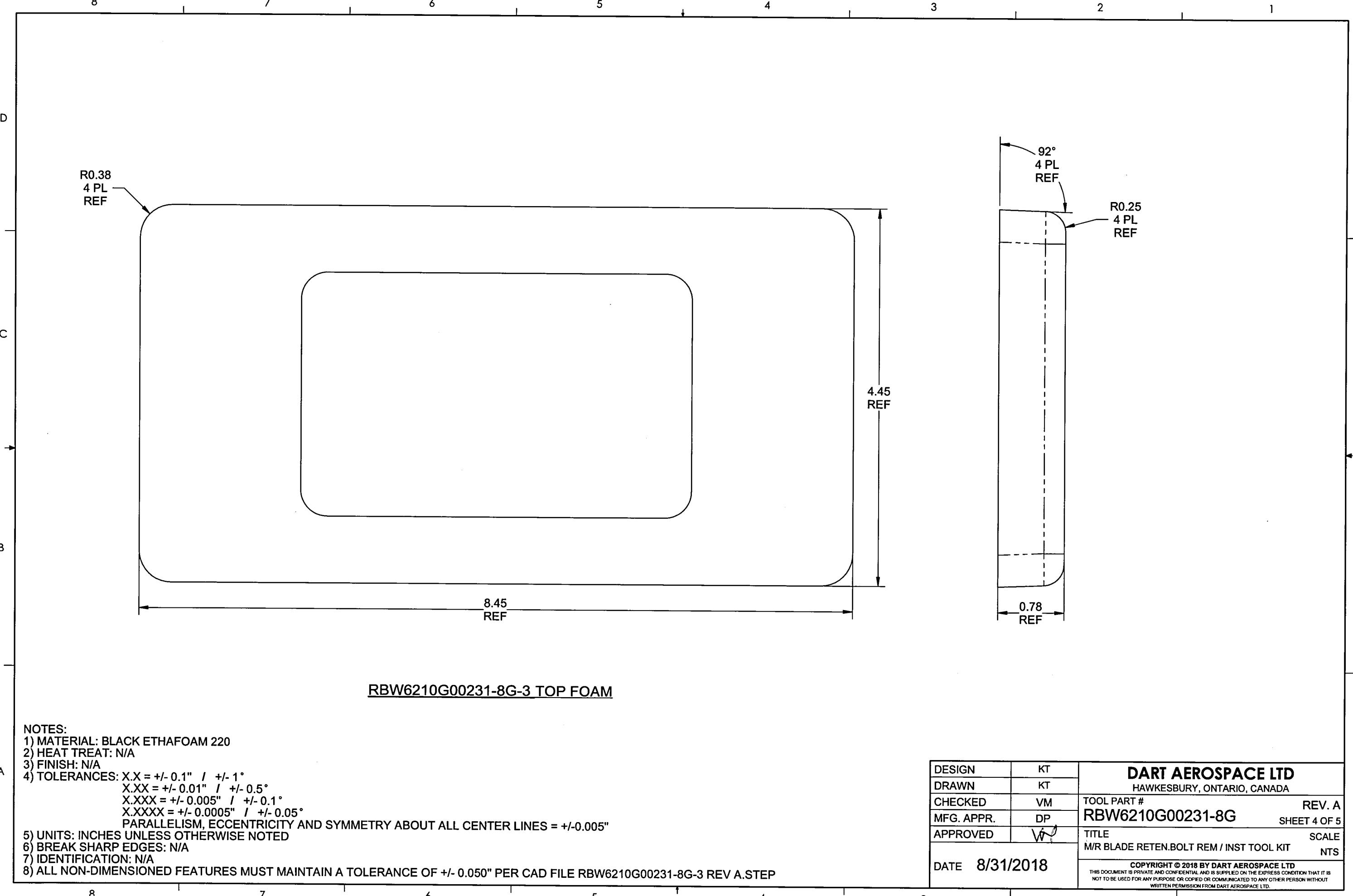


NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00231-8G-2 REV A.STEP

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. A SHEET 3 OF 5
DRAWN	KT	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	VM	
DATE	8/31/2018	

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RBW6210G00231-8G

ITEM	P/N	DESCRIPTION	QTY
1	RBW6210G00651-8G	BOLT GUIDE	1
2	RBW6205G08451-8G	M/R BLADE RETENTION BOLT REMOVAL PULLER	1

2.75

1

2

4.50

RBW6210G00231-8G-4 CONTENT PLACARD

NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV.

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LINES AND LETTERS

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KT	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	REV. A
APPROVED	WY	RBW6210G00231-8G
		SHEET 5 OF 5
DATE	8/31/2018	TITLE
		M/R BLADE RETEN. BOLT REM / INST TOOL KIT
		SCALE
		NTS

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